## TRUCK DUTY CASTERS

## **COLSON 4 SERIES**

#### **Features**

• SWIVEL DESIGN: Large, Hardened Double Ball Raceway 5/8" Kingpin.

• TOP PLATE: 1/4" Steel • LEGS: 1/4" Formed Steel · FINISH: Zinc Plate

• NSF( National Sanitation Foundation) Approved



4.06109.459.2

#### Options (See below)

- Four Position Swivel Lock
- Sealed Swivel
- Wheel Brake
- Total Lock Brake



V-Groove Wheel

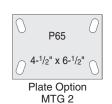
Quality Colson casters are tested and rated for commercial use on your equipment. Roller bearings come standard, Delrin, Brass, or Precision ball bearings are also available.

WHEEL	TREAD	DYNAMIC	Part I	Number	WHEEL	SWIVEL	Load
DIAMETER	WIDTH	LOAD	Swivel	Rigid	MATERIAL	RADIUS	Неіднт
		350 lbs.	4.04109.459.2	4.04108.459.2	Performa Flat Black		
		400 lbs.	4.04109.649.7	4.04108.649.7	Mold-on Rubber Cast Iron	1	
		500 lbs.	4.04109.839	4.04108.839	Polyolefin	1	
		560 lbs.	4.04109.949.7	4.04108.949.7	Polyurethane on Cast Iron		
4"		600 lbs.	4.04109.929	4.04108.929	Polyurethane HI-TECH	3-9/16"	5-5/8"
		640 lbs.	4.04109.539	4.04108.539	Maxim		
		000 11	4.04109.339	4.04108.339	Phenolic	1	
		800 lbs.	4.04109.739	4.04108.739	V-Groove	1	
		1,000 lbs.	4.04109.139	4.04108.139	Cast Iron	1	
		375 lbs.	4.05109.459.2	4.05108.459.2	Performa Flat Black		
		400 lbs.	4.05109.649.7	4.05108.649.7	Mold-on Rubber Cast Iron	1	
		650 lbs.	4.05109.839	4.05108.839	Polyolefin		6-1/2"
		750 lbs.	4.05109.929	4.05108.929	Polyurethane HI-TECH	1	
5"		800 lbs.	4.05109.949.7	4.05108.949.7	Polyurethane on Cast Iron	4-1/4"	
			4.05109.539	4.05108.539	Maxim		
		800 lbs.	4.05109.139	4.05108.139	Cast Iron		
			4.05109.339	4.05108.339	Phenolic	1	
		1,250 lbs.	4.05109.239	4.05108.239	Forged Steel		
	2"	450 lbs.	4.06109.649.7	4.06108.649.7	Mold-on Rubber Cast Iron		
		450 lbs.	4.06109.559	4.06108.559	Performa Round Gray		
		600 lbs.	4.06109.459.2	4.06108.459.2	Performa Flat Black		
		700 lbs.	4.06109.839	4.06108.839	Polyolefin		
6"		900 lbs.	4.06109.929	4.06108.929	Polyurethane HI-TECH	5"	7-1/2"
0		960 lbs.	4.06109.539	4.06108.539	Maxim		7/2
			4.06109.949.7	4.06108.949.7	Polyurethane on Cast Iron		
		1,200 lbs.	4.06109.339	4.06108.339	Phenolic		
			4.06109.739	4.06108.739	V-Groove		
		1,250 lbs.	4.06109.139	4.06108.139	Cast Iron		
		500 lbs.	4.08199.649.7	4.08198.649.7	Mold-on Rubber Cast Iron		
		600 lbs.	4.08199.559	4.08198.559	Performa Round Gray		
		675 lbs.	4.08199.459.2	4.08198.459.2	Performa Flat Black		
		073 108.	4.08199.435.2	4.08198.435.2	Performa Flat Black PBB		
8"		900 lbs.	4.08199.839	4.08198.839	Polyolefin	6-1/2"	9-1/2"
		1,000 lbs.	4.08199.929	4.08198.929	Polyurethane HI-TECH	0-72	3-72
		1,120 lbs.	4.08199.539	4.08198.539	Maxim	_	
			4.08199.949.7	4.08198.949.7	Polyurethane on Cast Iron		
		1,250 lbs.	4.08199.339	4.08198.339	Phenolic		
			4.08199.139	4.08198.139	Cast Iron		

### **Plate Options**













# **BASSICK 'AS' SERIES**

#### **Features**

 SWIVEL DESIGN: Sealed, Hardened Bearings and Races for Easier Swiveling and Long Life.

TOP PLATE: <sup>13</sup>/<sub>64</sub>" Steel
 LEGS: <sup>3</sup>/<sub>16</sub>" Formed Steel

• FINISH: Zinc Chromate for Corrosion Resistance more than Double that of Ordinary Zinc Plate.

NSF Approved



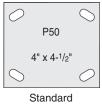
5AS3R-7

Options (See below)

- Total Lock
- Swivel Lock

For platform trucks, warehouse trucks, and other material handling trucks carrying up to 5,000 pounds in either hand pushed or towed applications. Swivel raceway has polymer seals that retain lubricants and exclude contaminants for a longer life and better swiveling. High quality machine welds and husky kingpin for added strength. The finish is zinc chromate for corrosion resistance over double that of ordinary zinc plate. Optional brake locks both wheel and swivel.

WHEEL	TREAD	DYNAMIC	Part Number		WHEEL	Swivel	Load	
DIAMETER	WIDTH	Load	Swivel	Rigid	MATERIAL	RADIUS	Неіднт	
		400 lbs.	5AS-649.7	5AR-649.7	Mold-on Rubber Cast Iron			
		650 lbs.	5AS-839	5AR-839	Polyolefin			
5"		1,000 lbs.	5AS-339	5AR-339	Phenolic	3-15/16"	6-1/2"	
		1,000 ibs.	5AS-139	5AR-139	Cast Iron			
		1,250 lbs.	5AS3P-7	5AR3P-7	Polyurethane on Aluminum			
		450 lbs.	6AS-649.7	6AR-649.7	Mold-on Rubber Cast Iron	4-5/8"		
		700 lbs.	6AS-839	6AR-839	Polyolefin			
6"	2"	1,200 lbs.	6AS-339	6AR-339	Phenolic		7-1/2"	
		1,250 lbs.	6AS-139	6AR-139	Cast Iron			
		1,250 lbs.	6AS3P-7	6AR3P-7	Polyurethane on Aluminum			
		500 LBS.	8AS-649.7	8AR-649.7	Mold-on Rubber Cast Iron			
		900 LBS.	8AS-839	8AR-839	Polyolefin			
8"			8AS3P-7	8AR3P-7	Polyurethane on Aluminum	6"	9-1/2"	
		1,250 lbs.	8AS-339	8AR-339	Phenolic			
				8AS-139	8AR-139	Cast Iron		



Standard Plate



### **RWM 48 SERIES**

#### **Features**

 SWIVEL DESIGN: Sealed Precision Ball Bearing Swivel Race.

TOP PLATE: 1/4" Steel
LEGS: 1/4" Formed Steel
FINISH: Zinc Plated



48-UIR-0620-S

### **Options**

DSL Demountable Swivel Lock

HT High Temperature Lubrication

LT Low Temperature Lubrication

NY Notched Yoke

SL 4 - Position Swivel Lock

TG Thread Guards

WB Wheel Brake (Tread Lock Brake)

WS Wheel Seals

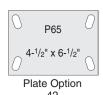
RWM's exclusive precision ball bearing swivel section is sealed for life, making it completely maintenance free. It is capable of extreme radial and thrust loads and offers ultra quiet operation. To designate a brake add -CWB at the end of the part number, brakes are available on swivel casters only.

WHEEL	TREAD	DYNAMIC	Part N	lumber	WHEEL	Swivel	Load	
DIAMETER	WIDTH	LOAD	Swivel	Rigid	Material	RADIUS	HEIGHT	
	1-1/2"	1,400 lbs.	48-FSR-0415-S	48-FSR-0415-R	Forged Steel			
		700 lbs.	48-UIR-0420-S	48-UIR-0420-R	Polyurethane on Iron			
4"			48-CIR-0420-S	48-CIR-0420-R	Cast Iron	3- <sup>3</sup> / <sub>16</sub> "	5- <sup>5</sup> /8"	
4		800 lbs.	48-DUR-0420-S	48-DUR-0420-R	Phenolic (Durastan)	3=9/16	J=9/8	
			48-VIR-0420-S	48-VIR-0420-R	V-Groove Iron			
		1,050 lbs.	48-GTB-0420-S	48-GTB-0420-R	Ergo GT Solid Elastomer PBB			
		800 lbs.	48-VIR-0520-S	48-VIR-0520-R	V-Groove Iron			
		1,000 lbs.	48-DUR-0520-S	48-DUR-0520-R	Phenolic (Durastan)		6-1/2"	
5"		1,000 ibs.	48-CIR-0520-S	48-CIR-0520-R	Cast Iron	3-27/32"		
5	2"	1,050 lbs.	48-UIR-0520-S	48-UIR-0520-R	Polyurethane on Iron	3-27/32		
		1,200 lbs.	48-GTB-0520-S	48-GTB-0520-R	Ergo GT Solid Elastomer PBB			
		1,500 lbs.	48-FSR-0520-S	48-FSR-0520-R	Forged Steel			
		Q"	1.000 lbs.	48-UOR-0620-S	48-UOR-0620-R	Omega Polyurethane		
		1,000 ibs.	48-VIR-0620-S	48-VIR-0620-R	V-Groove Iron			
		1 000 lbo	48-CIR-0620-S	48-CIR-0620-R	Cast Iron			
6"		1,200 lbs.	48-DUR-0620-S	48-DUR-0620-R	Phenolic (Durastan)	4- <sup>9</sup> / <sub>16</sub> "	7-1/2"	
		1,230 lbs.	48-UIR-0620-S	48-UIR-0620-R	Polyurethane on Iron			
		1,500 lbs.	48-GTB-0620-S	48-GTB-0620-R	Ergo GT Solid Elastomer PBB			
		1,500 ibs.	48-FSR-0620-S	48-FSR-0620-R	Forged Steel			
		1,050 lbs.	48-VIR-0820-S	48-VIR-0820-R	V-Groove Iron			
		1,200 lbs.	48-UOR-0820-S	48-UOR-0820-R	Omega Polyurethane			
8"		1 400 lbs	48-CIR-0820-S	48-CIR-0820-R	Cast Iron	6"	0.1/-"	
ŏ		1,400 lbs.	48-DUR-0820-S	48-DUR-0820-R	Phenolic (Durastan)	٥	9-1/2"	
		1,500 lbs.	48-UIR-0820-S	48-UIR-0820-R	Polyurethane on Iron			
		1,500 ibs.	48-GTB-0820-S	48-GTB-0820-R	Ergo GT Solid Elastomer PBB			

### **Options**











## **RWM 65 SERIES KINGPINLESS**

#### **Features**

 SWIVEL DESIGN: Patented Kingpinless Single Ball Precision Machined Swivel Race Flame Hardened 2-3/8" Diameter with 3/8" Ball Bearings.

TOP PLATE: 1/4" Steel
LEGS: 1/4" Formed Steel
FINISH: Zinc Plated

See Plate and Brake Options Below



65-FSR-0415-S

### **Options**

DSL Demountable Swivel Lock

HT High Temperature Lubrication

LT Low Temperature Lubrication

SL 4 - Position Swivel Lock

SR Sealed Swivel

TG Thread Guards

WB Wheel Brake

WS Wheel Seals

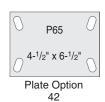
Incorporating its unique and patented kingpinless design this caster is built to take continuous punishment from the toughest industrial applications. The kingpinless design provides superior swivel action with a single row of ball bearings rolling in a mirror smooth, hardened raceway. These casters offer improved swivel action, longer service life, reduced maintenance costs and down time and improved productivity. Roller bearings standard, Delrin, Brass, or Precision ball bearings available.

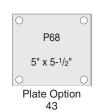
WHEEL	TREAD	DYNAMIC	Part N	<b>J</b> UMBER	Wheel	Swivel	LOAD		
DIAMETER	Width	Load	Swivel	Rigid	MATERIAL	RADIUS	HEIGHT		
	1-1/2"	1,400 lbs.	65-FSR-0415-S	65-FSR-0415-R	Forged Steel				
		700 lbs.	65-UIR-0420-S	65-UIR-0420-R	Polyurethane on Iron	]			
4"			65-CIR-0420-S	65-CIR-0420-R	Cast Iron	3- <sup>3</sup> / <sub>16</sub> "	5- <sup>5</sup> /8"		
4		800 lbs.	65-DUR-0420-S	65-DUR-0420-R	Phenolic (Durastan)	3-9/16	5-9/8		
			65-VIR-0420-S	65-VIR-0420-R	V-Groove Iron	]			
		1,050 lbs.	65-GTB-0420-S	65-GTB-0420-R	Ergo GT Solid Elastomer PBB	]			
		800 lbs.	65-VIR-0520-S	65-VIR-0520-R	V-Groove Iron				
		1 000 lbs	65-DUR-0520-S	65-DUR-0520-R	Phenolic (Durastan)	]	6-1/2"		
F.,		1,000 lbs.	65-CIR-0520-S	65-CIR-0520-R	Cast Iron	0.077			
5"		1,050 lbs.	65-UIR-0520-S	65-UIR-0520-R	Polyurethane on Iron	3- <sup>27</sup> / <sub>16</sub> "			
		1,200 lbs.	65-GTB-0520-S	65-GTB-0520-R	Ergo GT Solid Elastomer PBB	] '			
		1,500 lbs.	65-FSR-0520-S	65-FSR-0520-R	Forged Steel	]			
	1 [	0"	2"	4.000 !!	65-UOR-0620-S	65-UOR-0620-R	Omega Polyurethane		
		1,000 lbs.	65-VIR-0620-S	65-VIR-0620-R	V-Groove Iron	1			
			1 000 lb a	65-CIR-0620-S	65-CIR-0620-R	Cast Iron	]		
6"		1,200 lbs.	65-DUR-0620-S	65-DUR-0620-R	Phenolic (Durastan)	4- <sup>9</sup> / <sub>16</sub> "	7-1/2"		
		1,230 lbs.	65-UIR-0620-S	65-UIR-0620-R	Polyurethane on Iron	]			
		1.500 lbs	65-GTB-0620-S	65-GTB-0620-R	Ergo GT Solid Elastomer PBB	]			
		1,500 lbs.	65-FSR-0620-S	65-FSR-0620-R	Forged Steel	]			
		1,050 lbs.	65-VIR-0820-S	65-VIR-0820-R	V-Groove Iron				
		1,200 lbs.	65-UOR-0820-S	65-UOR-0820-R	Omega Polyurethane	]			
8"		1 400 lbs	65-CIR-0820-S	65-CIR-0820-R	Cast Iron	1	0.47.11		
8		1,400 lbs.	65-DUR-0820-S	65-DUR-0820-R	Phenolic (Durastan)	6-1/4"	9-1/2"		
		1,500 lbs.	65-UIR-0820-S	65-UIR-0820-R	Polyurethane on Iron				
		1,800 lbs.	65-GTB-0820-S	65-GTB-0820-R	Ergo GT Solid Elastomer PBB				

### **Options**











### PNEUMATIC CASTERS

#### **Features**

 SWIVEL DESIGN: Large, Hardened Double Ball Raceway.

TOP PLATE: <sup>1</sup>/<sub>4</sub>" Steel
LEGS: <sup>1</sup>/<sub>4</sub>" Formed Steel
FINISH: Zinc Plate

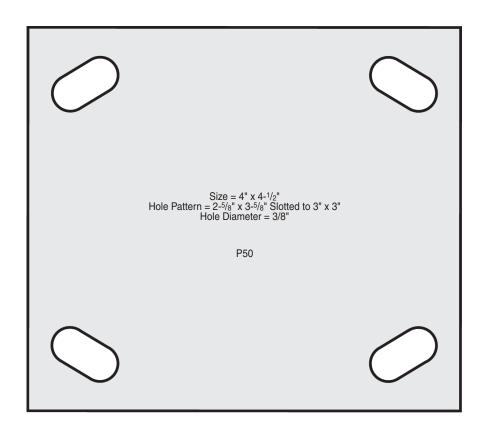




4.08119.93-BLK

These low speed (3 m.p.h. Max.) casters provide the same air ride as your car tires. On rough surfaces and in sand or dirt these casters provide flotation and absorb shock better than any other model. Available with non-marking gray wheel.

WHEEL	DYNAMIC	Tire	PLY	Part Number		WHEEL	Swivel	Load		
DIAMETER	Load	Size	RATING	Swivel	Rigid	MATERIAL	Radius	HEIGHT		
8"	300 lbs.	bs. 280/250	000/050		4.08119.93-BLK	4.08118.93-BLK	Black Rubber	6-3/4"	10- <sup>1</sup> /8"	
0	300 lbs.			4.08119.93-GRY	4.08118.93-GRY	Gray Rubber	<b>6-</b> 9/4	10-1/8		
10"	050 lba 444	440/050	410/050	410/050	4	4.10119.93-BLK	4.10118.93-BLK	Black Rubber	8-1/4"	12-1/2"
10" 350 lbs.	410/350		4.10119.93-GRY	4.10118.93-GRY	Gray Rubber	0-1/4	1∠-1/2			



### STAINLESS STEEL RIGS



Rigs shown with typical Wheels

Stainless Steel offers the perfect solution to wet and corrosive environments. These rigs are suitable for applications such as meat, fish and poultry plants; dairies; laundries; laboratories; food manufacturing; hospitals; bakeries; restaurants and a variety of institutions. The load capacities range from 270 lbs. to 3,100 lbs. each and a temperature range of -45°F to +525°F. See below for plate Options and typical wheels used in these rigs.

WHEEL	WHEEL TREAD DYNAMIC		Part N	Number	D	SWIVEL	Load	
DIAMETER	WIDTH	Load	Swivel	Rigid	PLATES	Radius	HEIGHT	
4"		1,000 lbs.	4.04109 SS	4.04108 SS	P50	3-9/16"	E 5/ II	
4		1,050 lbs.	S65-0420-S	S65-0420-R	P50, P58, P65, P68	3-9/32"	5- <sup>5</sup> / <sub>8</sub> "	
5"	2"	1,000 lbs.	4.05109 SS	4.05108 SS	P50	4-1/4"	0.1/	
٥	2"	1,050 lbs.	S65-0520-S	S65-0520-R	P50, P58, P65, P68	3-15/16"	6-1/2"	
	1,200 lk	1 000	4 000 11	4.06109 SS	4.06108 SS	P50	5"	
0,1		1,200 lbs.	S65-0620-S	S65-0620-R	P50, P58, P65, P68	4-21/32"	71/11	
6"	2-1/2"	2,300 lbs.	S75-0625-S	S75-0625-R	P65	4-3/8"	7 <b>-</b> 1/2"	
	3"	2,500 lbs.	S75-0630-S	S75-0630-R	P65			
	0.11	1,200 lbs.	S65-0820-S	S65-0820-R	P50, P58, P65, P68	6-3/8"	0.1/	
0,11	-	2" 1,250 lbs. 4.0	4.08199 SS	4.08198 SS	P50	6-1/2"	9-1/2"	
8"	2-1/2"	2,400 lbs.	S75-0825-S	S75-0825-R	P65	6-3/32"	10.1/	
	3"	3,100 lbs.	S75-0830-S	S75-0830-R	P65		10-1/8"	

### **Plates**









### Wheels



Nylon Delrin or Sealed Roller Bearing



Maxim Glass Filled Nylon High Temp. Brass Bearing



Polyolefin Delrin or Sealed Roller Bearing



Performa Delrin or Sealed Roller Bearing



Thermo Resin Plain Bore



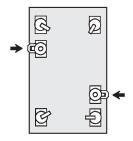
Polyurethane Delrin or Sealed Roller Bearing



Solid Elastomer Precision Ball Bearing

### INSTITUTIONAL FLOOR LOCKS



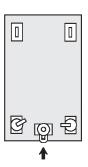


#### INSTALLATION INFORMATION

Where there are four swivel casters on a piece of equipment, use at least two position locks.

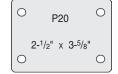
<--(see drawing at left)

When you have two rigid and two swivel casters, only one position lock is needed. (see drawing at right)-->



Colson offers a complete line of floor locks to immobilize rolling equipment quickly and effectively. Installation is fast and easy. Simply bolt or weld to the underside of portable equipment. Floor locks are designed to be used on level surfaces and are **not recommended for use on inclined surfaces**. Select a model with an extended height <sup>1</sup>/<sub>16</sub>" to <sup>1</sup>/<sub>4</sub>" greater than the overall height of the casters.

Part Number	RETRACTED HEIGHT	Extended Height	MOUNT CODE
FL-H3.5-INST	3-7/8"	4-15/16"	
FL-H4-INST	4-1/2"	5- <sup>17</sup> / <sub>32</sub> "	P20
FL-H5-INST	5-11/64"	6-7/32"	



## **HEAVY DUTY FLOOR LOCKS**



F430

A floor lock immobilizes equipment in any desired location, but does not interfere with its movement when not in use. Locking action is created when a friction foot of nearly 10 Sq. inches is pressed against the floor with the force of 70 to 100 lbs.. This is a constant duty floor lock best used where locking and unlocking of load will happen many times each day.

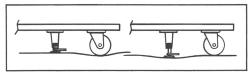
Nominal Caster Height	Model Number	RETRACTED HEIGHT	Extended Height	Plate Size	Bolt Hole Spacing	Hole Diameter
4- <sup>7</sup> / <sub>8</sub> " to 5- <sup>1</sup> / <sub>2</sub> "	F410U	4-11/16"	5-5/8"	3- <sup>11</sup> / <sub>16</sub> " X 5- <sup>3</sup> / <sub>8</sub> "	2-5/8" X 3-5/8"	3/8"
4- <sup>7</sup> / <sub>8</sub> " to 5- <sup>5</sup> / <sub>16</sub> "	F430S	4-11/16	5- <sup>13</sup> / <sub>32</sub> "	3-11/16 ∧ 3-10/8	2-9/8 A 3-9/8	5/8
6-3/8" to 7-1/8"	F550S	6-1/4"	7-1/4"	4- <sup>1</sup> / <sub>2</sub> " X 6"	2- <sup>7</sup> / <sub>16</sub> " X 4- <sup>15</sup> / <sub>16</sub> "	
6-3/4" to 7-5/8"	F600U	6-3/4"	7-3/4"	4-1/2 / 0	2-1/16 X 4-13/16	1/2"
8-3/4" to 9-7/8"	F800U	8-7/8"	9-15/16"	5- <sup>3</sup> / <sub>8</sub> " X 7- <sup>1</sup> / <sub>4</sub> "	3- <sup>3</sup> / <sub>8</sub> " X 5- <sup>1</sup> / <sub>4</sub> "	'/2
9-1/8" to 10-1/8"	F802S	9-1/4"	10-1/4"	3-9/8 A 7-1/4	3-°/8 A 5-1/4	

## FLOOR LOCKS

### ADU-LOK FLOOR LOCKS

#### **Features**

- · BODY: Corrosion Resistant Cast Aluminum Alloy.
- FOOT: Firm Grip, Non-Marking Rubber Pad.
- TOP PLATE: Standard 2-5/8" x 3-5/8" Slotted to 3" x 3"
- MECHANISM: Spring Loaded Foot and Shelf Actuating Levers to Provide Efficient Braking.
- HEIGHT: Variable Height Affords Infinite Adjustment up to the Maximum Height.



BUILT-IN FLEX and Floating Foot Compensate for Irregular Floors.







An efficient lock for positioning trucks, stands and work benches for stable loading, unloading and work convenience. In most applications affords greater floor clearance than ordinary floor locks.

Model Number	RECOMMENDED OPERATING HEIGHT	RETRACTED HEIGHT	Extended Height	Approximate Weight
FL-C6-ADJUST	6-1/2" TO 7-1/2"	5-1/2"	8"	3-1/2 lbs.
FL-C8-ADJUST	8" TO 10-1/2"	7"	11"	4 lbs.

## LIGHT DUTY FLOOR LOCKS



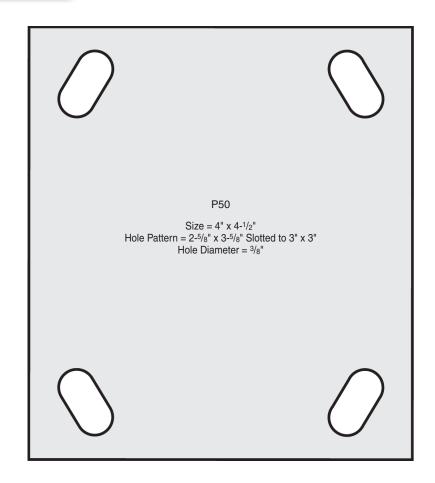


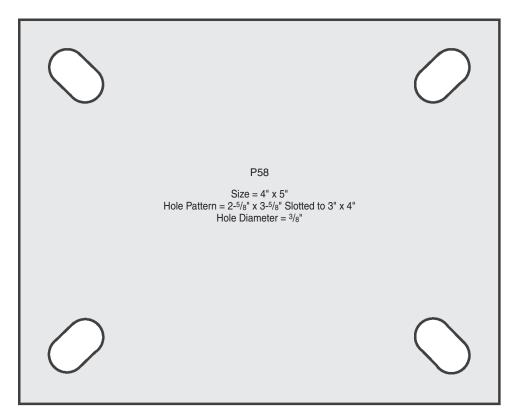
Economical floor locks for light work. They have a spring mechanism that keeps the friction pad in contact with the floor.

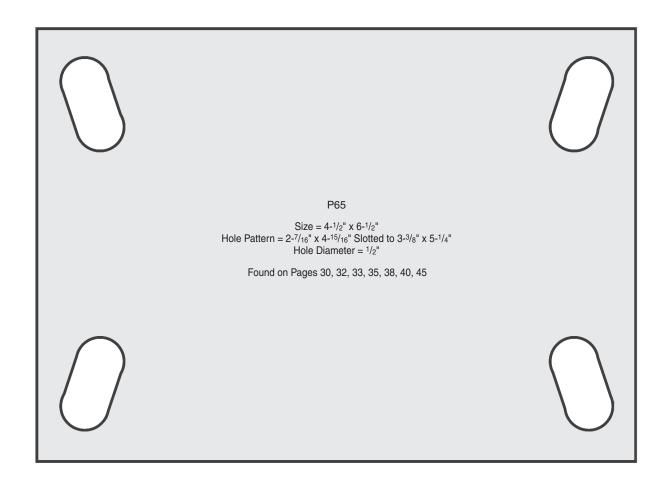
Model Number	RETRACTED HEIGHT	Extended Height	Description
FL-H4-TRUCK	5-1/16"	5-3/4"	Horn Type
FL-P4-TRUCK	4-5/8"	5- <sup>7</sup> / <sub>8</sub> "	Pedal Type
FL-H5-TRUCK	5-5/8"	6-5/8"	Horn Type
FL-P5-TRUCK	5 <b>-</b> 1/2"	6-3/4"	Pedal Type
FL-H6-TRUCK	6-5/8"	7 <b>-</b> 5/8"	Horn Type
FL-P6-TRUCK	6-1/2"	7-3/4"	Pedal Type
FL-H8-TRUCK	8-5/8"	9-5/8"	Horn Type
FL-P8-TRUCK	8-1/2"	9-3/4"	Pedal Type

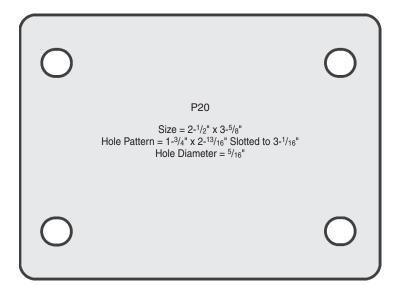


## **PLATE MOUNTINGS**









## **PLATE MOUNTINGS**

